

## ELECTROPHORETIC DISPLAY DEVICE

### FIELD OF THE INVENTION AND RELATED ART

The present invention generally relates to an  
5       electrophoretic display device for effecting display  
based on movement of charged particles (electro-  
phoretic particles).

In recent years, an electrophoretic display  
device which effects display by applying a voltage so  
10      as to move electrophoretic particles has received  
attention.

This type of electrophoretic display device  
has been constituted by a pair of substrates disposed  
with a predetermined spacing, electrophoretic  
15      particles and an insulating liquid disposed in the  
spacing, and a pair of electrodes to which a voltage  
is applied, as described in, e.g., Japanese Laid-Open  
Patent Application (JP-A) Sho 59-34518.

In such an electrophoretic display device,  
20      pixels are partitioned by disposing a partition wall  
or microcapsules so as not to move the electrophoretic  
particles to other pixels. For this reason, the  
electrophoretic display device as described in JP-A  
Sho 59-34518 has been produced through operations of  
25      forming an electrode on each of a pair of substrates,  
forming a partition wall on one of the substrates,  
filling an insulating liquid and electrophoretic

5 particles in a recess (corresponding to each pixel) formed by the partition wall, providing an adhesive layer on an upper surface of the partition wall, and applying the other substrate (provided with only the electrode) onto the partition wall.

In an electrophoretic display device including microcapsules as described in JP-A 2002-023202, a sheet comprising microcapsules each containing electrophoretic particles and an insulating liquid is formed, a substrate provided with an electrode is formed, and the sheet and the substrate are adhered to each other through an adhesive layer.

10 In the above-described electrophoretic display devices, however, an adhesive layer for 15 adhering a member for partitioning pixels and a substrate for supporting the member to each other has to be formed. Accordingly, production steps becomes 20 complicate by that much, i.e., a production apparatus or step for forming the adhesive layer is required, so that the complicated production steps can cause a reduction in yield or an increase in production costs.

#### SUMMARY OF THE INVENTION

An object of the present invention is to 25 provide an electrophoretic display device for accomplishing a simplification of production steps and an improvement in yield.

According to the present invention, there is provided an electrophoretic display device, comprising:

a first substrate and a second substrate  
5 disposed opposite to each other with a spacing,  
a partition wall for dividing the spacing  
into a plurality of sections,  
a plurality of electrophoretic particles and  
an insulating liquid which are disposed in the  
10 sections,  
a first electrode disposed at least between  
said partition wall and said first substrate, and  
a second electrode disposed on said second  
substrate,  
15 wherein said first electrode has an adhesive  
property.

According to the electrophoretic display device of the present invention, by using the electrode having an adhesive property, it is possible  
20 to eliminate the need for a conventional step of applying an adhesive layer or an application apparatus for the adhesive layer, so that the production steps can be simplified. Accordingly, it becomes possible to improve a production yield and reduce production  
25 costs.

This and other objects, features and advantages of the present invention will become more

apparent upon a consideration of the following description of the preferred embodiments of the present invention taken in conjunction with the accompanying drawings.

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BRIEF DESCRIPTION OF THE DRAWINGS

Figures 1 to 4 are respectively a schematic sectional view showing an embodiment of a structure of the electrophoretic display device according to the 10 present invention.

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DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Hereinbelow, the present invention will be described more specifically with reference to Figures 15 1 to 4.

Figure 1 shows a sectional structure of the electrophoretic display device of the present invention. Referring to Figure 1, an electrophoretic display device D1 includes: a first substrate 1a and a second substrate 1b disposed opposite to each other with a spacing, a plurality of electrophoretic particles 4 and an insulating liquid 3 which are disposed in the spacing, and a first electrode 5a and a second electrode 5b. The electrophoretic display 20 device is characterized in that the first electrode has an adhesive property.

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In the spacing, a partition wall 2 is

disposed so as to partition a pixel A at which the insulating liquid 3, the electrophoretic particles 4, the first electrode 5a and the second electrode 4b are also disposed. In the electrophoretic display device 5 of this type, a voltage is applied between these first and second electrodes 5a and 5b to move the electrophoretic particles 4, thus effecting display. Incidentally, for convenience of explanation, only one pixel is shown in Figure 1.

10 The first electrode 5a used in the present invention is disposed between the partition wall 2 and the first substrate 1a so as to adhere these members to each other. In Figure 1, the first electrode 5a is disposed only at a boundary portion of the pixel A and 15 is not disposed within the pixel A. However, the first electrode 5a may be disposed at the boundary portion and within the pixel A.

20 In the case of an electrophoretic display device using microcapsules as a structure for partitioning pixels as shown in Figure 3, a first electrode 5a is formed in a sheet along a multiplicity of microcapsules 6 so as to adhere a first substrate 1a to the microcapsules 6.

25 Incidentally, in the case where the first electrode 5a is disposed only at the boundary of the pixel A as shown in Figure 1 or disposed along a substantially entire surface of the first substrate

1a, it is preferable that each of the first electrodes  
5a at each pixel A is brought into electric conduction  
so as to retain the same electric potential.

In the present invention, as the first  
5 electrode 5a, it is possible to use an adhesive  
electroconductive resin which comprises at least one  
species of a material selected from the group  
consisting of an electroconductive polymer, metal  
powder, metal fiber, electroconductive oxide powder,  
10 electroconductive oxide fiber, carbon powder, carbon  
fiber, graphite, graphite fiber, and electroconductive  
fiber. Of these materials, the adhesive resin  
containing carbon powder or carbon fiber has a non-  
light transmissive property (light absorption  
15 property), and the adhesive resin containing the  
electroconductive polymer or the electroconductive  
oxide powder has a light transmissive property. These  
materials can be properly used, as desired. Examples  
of the material for the first electrode 5a may include  
20 an electroconductive adhesive liquid silicone rubber.

Incidentally, the surface of the first  
substrate 1a to be adhered to the first electrode 5a  
can be improved in adhesive property by subjecting it  
to primer treatment. Further, as the first electrode  
25 5a, it is also possible to use a light scattering  
material or a light reflecting material. The color of  
the first electrode 5a can be appropriately changed

depending on its arrangement (position), shape, dimension, etc.

The first electrode 5a is disposed only at the boundary portion of the pixel A in Figure 1 but is disposed on a substantially entire surface of the first substrate 1a so as to move the electrophoretic particles 4 in a vertical direction in the case of the electrophoretic display device, shown in Figure 3, of a vertical movement type wherein a migration dispersion liquid (insulating liquid) 3 and electrophoretic particles 4 are encapsulated and sealed in each microcapsule 6, disposed on one of the pair of substrates 1a and 1b, sandwiched between the substrates 1a and 1b, and deformed from a spherical shape to a partially flattened shape. A part, of a outer wall portion of the microcapsule 6, which does not contact the pair of substrates 1a and 1b, constitutes the partition wall. In this embodiment, when the first substrate 1a is used as a rear (bottom) substrate and the first electrode 5a is colored black, a resultant contrast is improved.

Figure 4 shows an electrophoretic display device using a first electrode 5a, in a sheet form, which is separately prepared a first substrate 1a. In this embodiment, a partition wall 2 is formed on a second substrate 1b including a second electrode 5b, and is covered with the first electrode 5a sheet after

a migration dispersion liquid (insulating liquid) 3 and electrophoretic particles 4 are filled in a spacing defined by the partition wall 2. In the case of using the surface of the first substrate 1a as a 5 display surface, the first electrode 5a sheet is formed of a light transmissive material.

In the present invention, it is necessary for the above-described first electrode 5a not to be solved in the insulating liquid 3.

10 For this purpose, the following methods (1) to (3) can be used.

(1) A method wherein the first electrode 5a is embedded into the first substrate 1a as shown in Figure 2 so as not to contact the insulating liquid 3.

15 (2) A method wherein the first electrode 5a is formed of a material which is not readily dissolved in the insulating liquid 3 (i.e., a material having a high insolubility).

(3) A method wherein a film is formed on the 20 surface of the first electrode 5a.

Further, it is necessary to prevent injection of electric charges from the first electrode 5a into the electrophoretic particles 4.

For this purpose, the following methods (4) 25 to (6) can be used.

(4) The same method as the method (1) described above.

(5) A method wherein an insulating film is formed on the surface of the first electrode 5a.

(6) A method wherein the first electrode surface per se is improved in insulating properties without 5 using the insulating film.

Incidentally, arrangements and shapes of the first electrode 5a and the second electrode 5b used in the electrophoretic display device according to the present invention are not restricted by those 10 described above with reference to Figures 1 to 4.

The electrophoretic display device of the present invention, e.g., as shown in Figure 1 may be produced by such a process wherein a second electrode 5b, an insulating layer and a partition wall 2 are 15 formed within or on a second substrate 1b; a first electrode 5a is formed on the partition wall 2 to define a recess; an insulating liquid 3 and electrophoretic particles 4 are filled in the recess; a first substrate 1a is applied to the first electrode 20 5a and the insulating liquid 3; and the first electrode 5a is cured or hardened.

As described above, according to the present invention, the first electrode 5a has an adhesive property, so that it is possible to eliminate the need 25 for a step or an apparatus for applying an adhesive layer required in the conventional electrophoretic display device. As a result, the production process

of electrophoretic display device can be simplified, thus realizing an improved production yield and reduction in production costs.

While the invention has been described with reference to the structures disclosed herein, it is not confined to the details set forth and this application is intended to cover such modifications or changes as may come within the purposes of the improvements or the scope of the following claims.

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